



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D2258-176**  
**Job Sheet 171653**



Part No: D2258-176

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/7/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV F

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 100   | Purchasing | 6 pcs |            | 2/7/18   | 0.00      | 0.00    | Purchasing            |           | AT 18/02/12    |
| 110   | Packaging  | 6 pcs |            | 2/7/18   | 0.00      | 0.00    | Packaging2            |           | AT 18/02/12    |
| 120   | QC         | 6 pcs |            | 2/7/18   | 0.00      | 0.00    | QC6                   |           | 38             |
| 130   | Packaging  | 6 pcs |            | 2/7/18   | 0.00      | 0.00    | Packaging3            |           | DAG-09         |
| 140   | QC21-SA    | 6 Ea  |            | 2/7/18   | 0.00      | 0.00    | QC21                  |           | 21 FEB 14 2018 |

Part Op 100 - Issue P/O: 038560 E-mail or Ship electronic file and or dwg to vendor Manufacture as per Dwg and supplied  
Descriptions: files Possible supplier: Studio Letrage Material release note is required.

130 - \*\*\*ONE YEAR EXPIRED DATE FROM RECEIVING: 02/11/2019 \*\*\*

### Job BOM

| Part / Item | Component Name | Quantity | Operation      | Container |
|-------------|----------------|----------|----------------|-----------|
| D2258-176P  | Placard        | 6 (1 ea) | 100-Purchasing |           |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | D2258-176P     | 6        | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 2/6/18 1:37 PM dart.baker.diane

**DART**  
AEROSPACE  
**S041590**



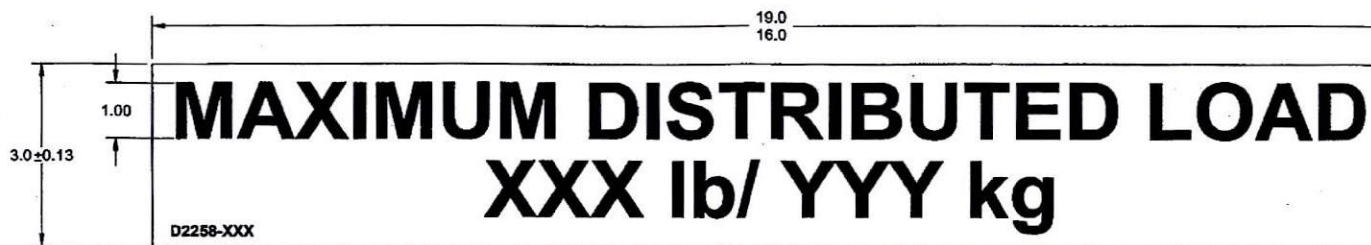
Placard

**PART NO: D2258 – 176**  
**Original Serial #: S041590**  
**Revision:**  
**Operation:**  
**Change No:**

**Purchasing**

**Mfg Date: 02/12/18**  
**Job No: 171653**

**Dart Aerospace Ltd.**  
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Hawkesbury, ON K64 1K7  
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**D2258-XXX PLACARD**  
(XXX = ALLOWABLE WEIGHT IN POUNDS)

| PART NUMBER | LOAD           |
|-------------|----------------|
| D2258-132   | 132 lb/ 60 kg  |
| D2258-146   | 146 lb / 66 kg |
| D2258-154   | 154 lb/ 70 kg  |
| D2258-160   | 160 lb/ 73 kg  |
| D2258-170   | 170 lb/ 77 kg  |
| D2258-176   | 176 lb/ 80 kg  |
| D2258-200   | 200 lb/ 91 kg  |
| D2258-220   | 220 lb/ 100 kg |
| D2258-300   | 300 lb/ 136 kg |

**RELEASED**  
2011-06-29

**NOTES:**

- 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK  
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR  
AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.  
EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

|            |                             |                                               |                                                                                                                                                                                                                                                                                     |              |
|------------|-----------------------------|-----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| F          | ADD P/N D2258-154 (ZN BS-1) | (REF. NCR11-670)                              | MB                                                                                                                                                                                                                                                                                  | 11.06.17     |
| E          | ADD P/N D2258-146 (ZN BS-1) | UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1) | CP                                                                                                                                                                                                                                                                                  | 10.01.15     |
| D          | ADD P/N D2258-176           |                                               | HS                                                                                                                                                                                                                                                                                  | 09.06.03     |
| C          | REDRAWN. SEE PAR 08-026     |                                               | AJS                                                                                                                                                                                                                                                                                 | 08.10.28     |
| B          | ADDED NOTE                  |                                               | BW                                                                                                                                                                                                                                                                                  | 95.11.29     |
| A          | NEW ISSUE                   |                                               | BW                                                                                                                                                                                                                                                                                  | 94.02.28     |
| REV.       | DESCRIPTION                 |                                               | BY                                                                                                                                                                                                                                                                                  | DATE         |
| DESIGN     |                             | BW                                            | <b>DART AEROSPACE LTD</b><br>HAWKESSBURY, ONTARIO, CANADA                                                                                                                                                                                                                           |              |
| DRAWN      |                             |                                               |                                                                                                                                                                                                                                                                                     |              |
| CHECKED    |                             |                                               | DRAWING NO.                                                                                                                                                                                                                                                                         | REV. F       |
| MFG. APPR. |                             |                                               | D2258                                                                                                                                                                                                                                                                               | SHEET 1 OF 1 |
| APPROVED   |                             |                                               | TITLE                                                                                                                                                                                                                                                                               | SCALE        |
| DE APPR.   |                             |                                               | UTILITY BASKET PLACARD                                                                                                                                                                                                                                                              | NTS          |
| DATE       | 11.06.17                    |                                               | COPYRIGHT © 1994 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS<br>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br>WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |





Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO038960

**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO038960

**PO Date:** 2/6/18

**Due Date:** 2/7/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

E-MAILED  
FEB 06 2018  
copy ✓

### Items

| Line Item                  | Part       | Supplier Part No | Item No | Description                           | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price  |
|----------------------------|------------|------------------|---------|---------------------------------------|--------|----------|----------------|-------------------|---------|------------------|-----------------|
| 1                          | D2258-154P |                  |         | Placard<br>As per Dwg D2258<br>Rev. F | Firmed | 2/7/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$13.3333/pcs    | \$80.00         |
| Line Item Note job# 171634 |            |                  |         |                                       |        |          |                |                   |         |                  |                 |
| 2                          | D2258-176P |                  |         | Placard<br>As Per Dwg D2258<br>Rev. F | Firmed | 2/7/18   | 6 Ea           | 0 Ea              | 6 Ea    | \$13.3333/Ea     | \$80.00         |
| Line Item Note job# 171653 |            |                  |         |                                       |        |          |                |                   |         |                  |                 |
| 3                          | D3519-3P   |                  |         | Placard<br>As Per Dwg D3519<br>Rev. C | Firmed | 2/7/18   | 6 pcs          | 0 pcs             | 6 pcs   | \$13.3333/pcs    | \$80.00         |
| Line Item Note job# 171635 |            |                  |         |                                       |        |          |                |                   |         |                  |                 |
| <b>Grand Total:</b>        |            |                  |         |                                       |        |          |                |                   |         |                  | <b>\$240.00</b> |

### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/6/18 1:48 PM dart.baker.diane

\*\*\*\***CERTIFICATE of CONFORMITY**\*\*\*\*

Customer:

Studio SL2

Purchase Order N°:

038960

Packing Slip N°:

WO# 21956

Part N°:

Serial N°:

Description: D2258-154P,  
D2258-176P, D3519-3P.

Quantity:

6, 6, 6.

**Certification:**

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

**Authority:**

3M + Avery / 1 year shelf life.

**APPROVAL:**

Valerie Young

**Signature:**

Val Y

**Title:**

office administrator

**DATE:**

Feb 09.18